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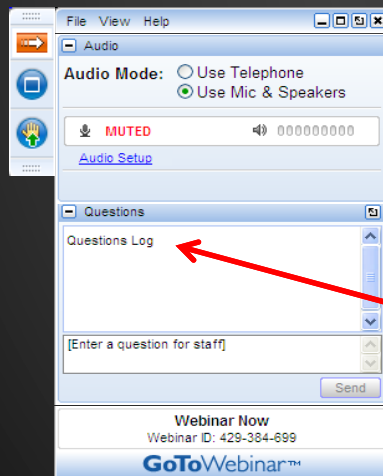
Biofilms: Principles and Advanced Model-Based Design

February 15th, 2017

1:00 - 3:00 PM, Eastern Standard Time



How to Participate Today



- Audio Modes
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Today's Moderator

John B. Copp Ph.D.
Primodal Inc.
Hamilton, Ontario



Biofilms – Feb. 15, 2017

An MRRDC Short Course

Biofilms: Principles and Advanced Model-Based Design

- Topics:
 - Introduction to Critical Biofilm Concepts
 - Capturing Biofilm Concepts w Modelling
 - Biofilm Modelling Case Studies



Biofilms – Feb. 15, 2017

An MRRDC Short Course

Biofilms: Principles and Advanced Model-Based Design

• Speakers:



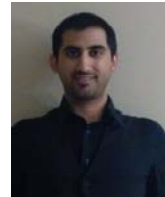
Leon
Downing

CH2M



Oliver
Schraa

InCTRL Solutions



Tanush
Wadhawan

Dynamita



Next Speaker



Leon Downing, PhD, PE

Senior Technologist

CH2M

Milwaukee, Wisconsin, USA



Biofilm Reactors: What's the BIG Deal?

Leon Downing, PhD, PE
CH2M



Some of the first technologies for wastewater management relied on 'slime'



1890s
Trickle sewage over rocks
Grow slime
Cleans water

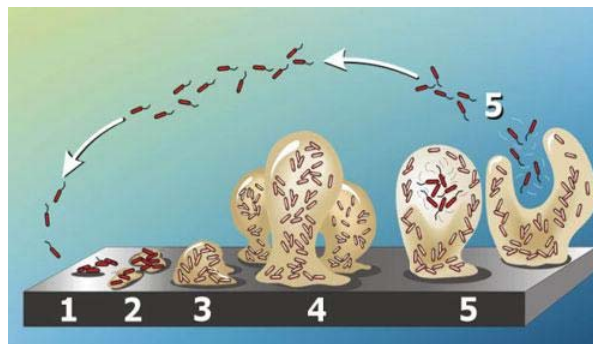


So is it slime? Or fixed film? Or Biofilm?

- *Biofilm* is the official terminology for WEF and the larger scientific community
- “cells immobilized at a substratum and frequently embedded in an organic polymer matrix [EPS] of microbial origin” - Characklis and Marshall 1990



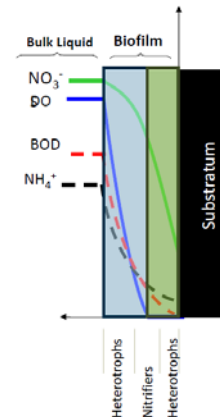
Why does this warrant an entire webcast?



Source: Center for Biofilm Engineering at MSU-Bozeman

Key differences from suspended growth (e.g. activated sludge)

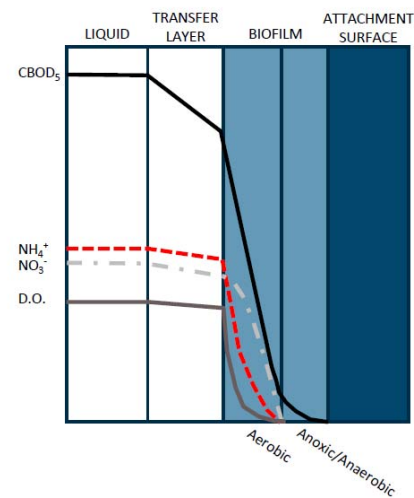
- Mass transfer limitation
- Zone specific ecology
- Settleability of solids
- Biomass control and quantification



How does stuff get into a biofilm?

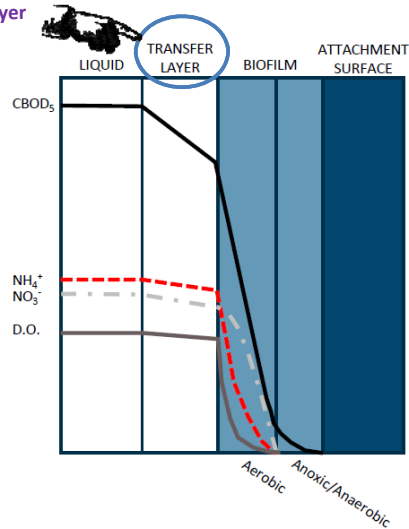


Detroit Airport Fountain
(Concourse A)



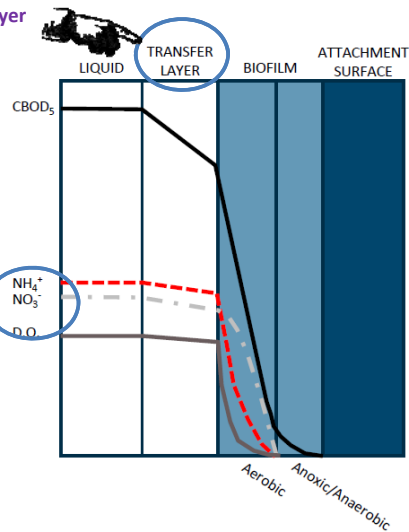
How does stuff get into a biofilm?

Smaller mass transfer boundary layer (MTBL): more transfer into biofilm



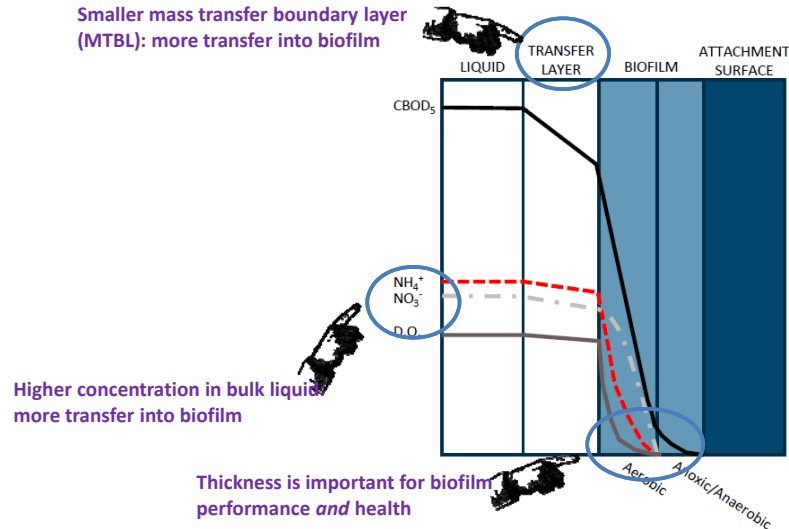
How does stuff get into a biofilm?

Smaller mass transfer boundary layer (MTBL): more transfer into biofilm



Higher concentration in bulk liquid: more transfer into biofilm

How does stuff get into a biofilm?



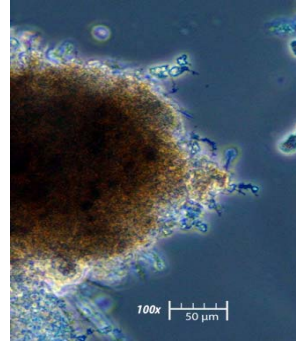
Despite mass transfer limitation, same "bugs" are present

- Biofilm Research
 - Confirmed stratification of biofilm
 - Heterotrophs outside
 - AOB and NOB inside
 - Measured DO, ammonium, nitrite, and nitrate in a biofilm



Mass transfer is the most critical consideration for biofilms

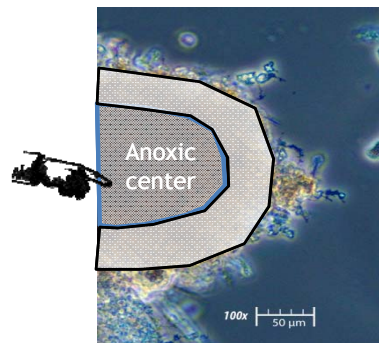
- Also important for activated sludge systems!



Mass transfer is the most critical consideration for biofilms

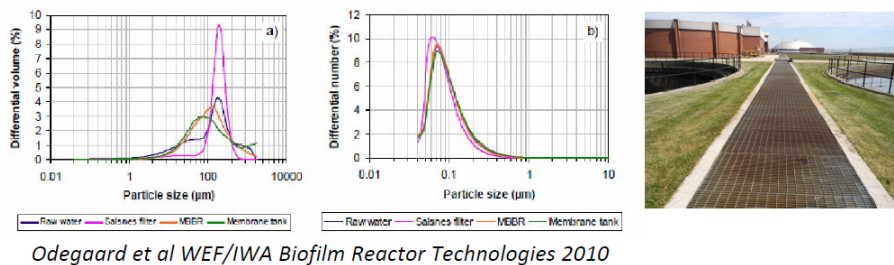
- Also important for activated sludge systems!

Mass transfer limitations in floc allows for the development of anoxic conditions in aerobic tanks, resulting in simultaneous nitrification and denitrification



But how do the solids settle?

- Doesn't settle poorly, they are just small solids



Controlling the biofilm is a key operational consideration

- Controlling rates
 - Decrease MTBL thickness
 - Increase bulk liquid concentrations
- Controlling biofilm thickness
 - Prevent excess thickness *and* excess sloughing
 - Not too thick, not too thin, but just right



Given our key differences, what are the key design/modeling parameters?

- Biofilm thickness
- Mass transfer boundary layer thickness
- Biofilm growth and detachment
- Biofilm stratification and layers

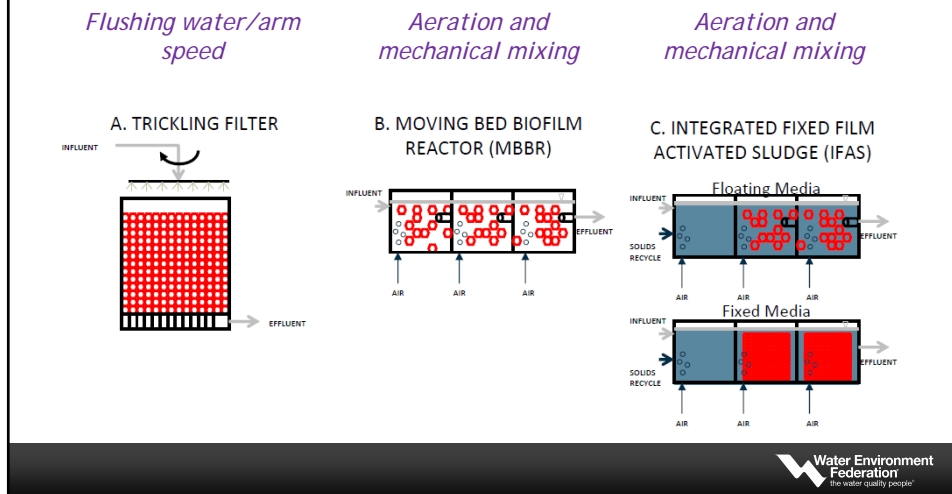
Given our key differences, what are the key design/modeling parameters?

- Biofilm thickness
- Mass transfer boundary layer thickness
- Biofilm growth and detachment
- Biofilm stratification and layers

Mixing is a critical design
parameters



Mixing is a critical part of biofilm reactor design and modeling



What are our key design parameters for biofilms?

- Activate sludge
 - *SRT limited system*
 - Hydraulic retention time (HRT)
 - Sludge retention time (SRT)
 - Volumetric loading rate
 - DO setpoints of less than 2 mg/L
- Biofilm reactors
 - *Mass transfer limited system*
 - Hydraulic retention time (HRT)
 - Biofilm thickness
 - MTBL assumptions
 - Attachment surface area
 - Media specific surface area
 - Area loading rate
 - DO setpoints of 4 to 5 mg/L

Next Speaker



Oliver Schraa, M.Eng.
Chief Technical Officer
inCTRL Solutions Inc.
Oakville, Ontario, Canada



Modeling Biofilm Reactors

Oliver Schraa
inCTRL Solutions Inc., Oakville, Ontario



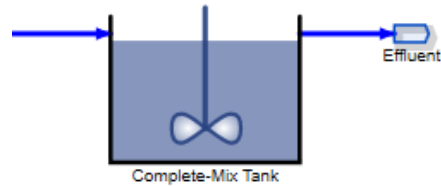
Outline

- Introduction to activated sludge modeling
- Additional processes modeled in biofilm reactors
- Guidance on model setup and calibration
- Example
- Summary

Activated Sludge Modeling

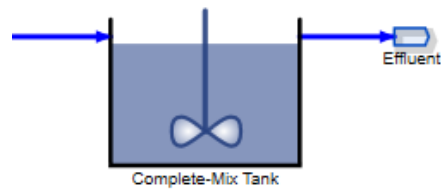
Basic Structure of a Typical Activated
Sludge Model

Basic reactor mass balance:



$$\text{Accumulation} = \text{Transport} + \text{Generation}$$

Basic reactor mass balance:

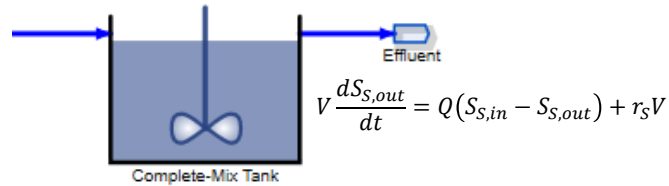


$$\text{Accumulation} = \text{Transport} + \text{Generation}$$



Generation or Consumption

Basic reactor mass balance:



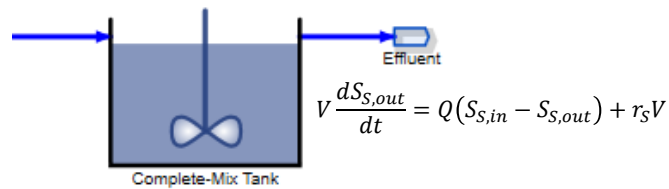
Accumulation = Transport + Generation



Substrate utilization by biomass

Assumptions: Completely-mixed, constant volume,
influent flow = effluent flow

Basic reactor mass balance:



Accumulation = Transport + Generation



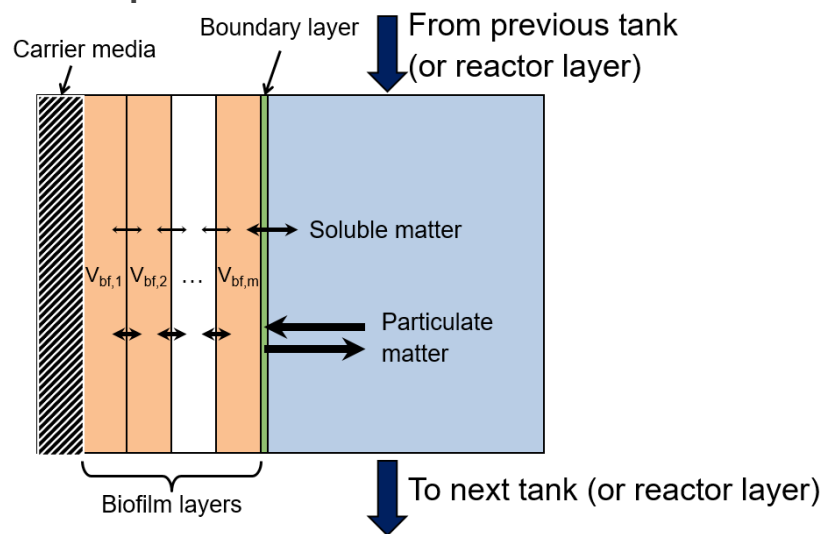
Monod kinetics

$$r_s = \frac{-\hat{\mu}_{max,H}}{Y_H} \left(\frac{S_{s,out}}{S_{s,out} + K_S} \right) X_H$$

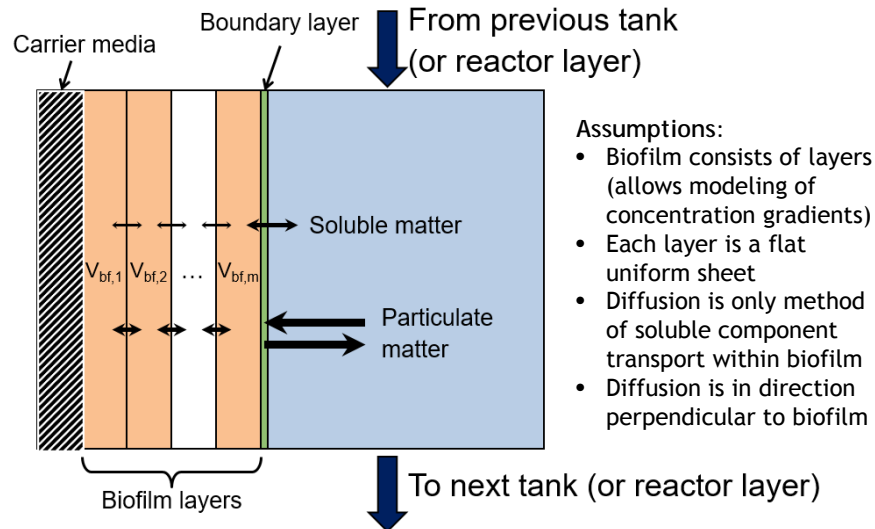
Additional Processes Modeled in Biofilm Reactors

- **Diffusion** of soluble components into and within biofilm
- **Varying biofilm thickness** due to growth and decay, attachment of particles, and detachment of particles
- **Stratification of biofilm** into regions with different organisms and redox conditions

Conceptual biofilm structure for model development

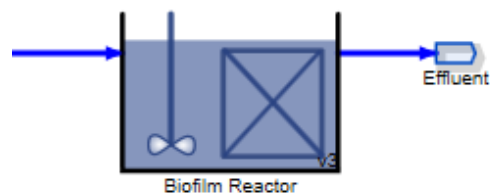


Conceptual biofilm structure for model development



Biofilm reactor mass balances: soluble components

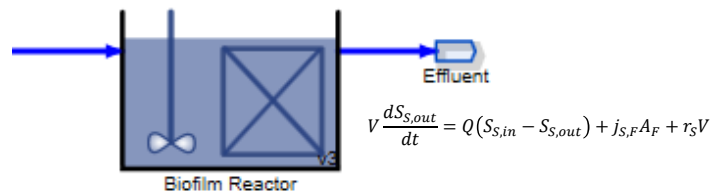
- Bulk phase:



$$\text{Accumulation} = \text{Transport} + \text{Generation}$$

Biofilm reactor mass balances: soluble components

- Bulk phase:

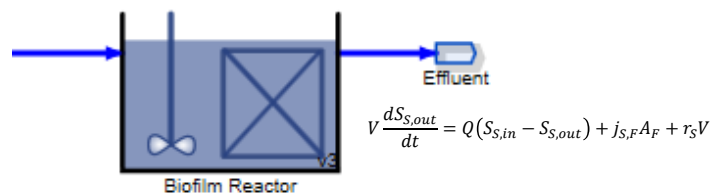


Accumulation = Transport + Generation

Advection Diffusion Substrate utilization by biomass

Biofilm reactor mass balances: soluble components

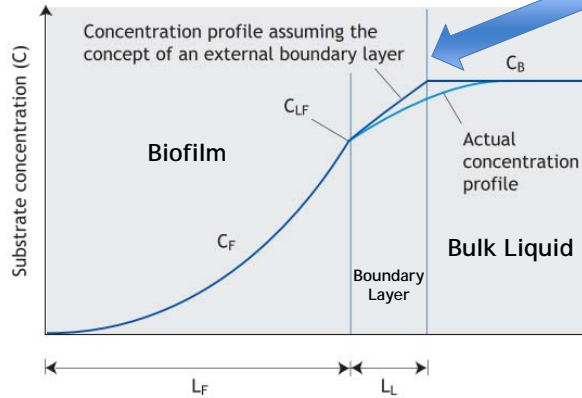
- Bulk phase:



Accumulation = Transport + Generation

Diffusion across liquid
boundary layer

Diffusion Across the Boundary Layer

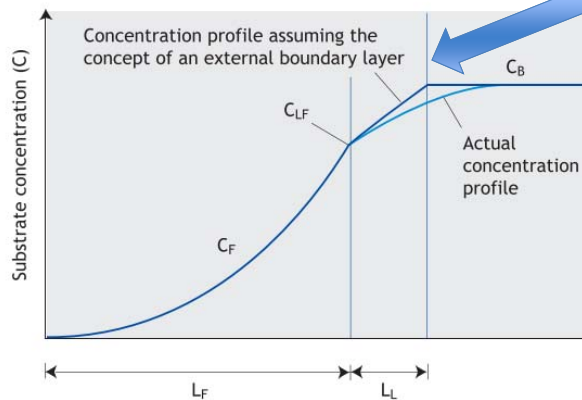


Diffusion across the liquid boundary layer (quiescent zone) is rate limiting for substrate conversion

Figure from Modelling Biofilms, Morgenroth (2008)



Diffusion Across the Boundary Layer



$$j_{S,F} = \frac{-D}{L_L} (C_B - C_{LF})$$

Based on Fick's First Law

Figure from Modelling Biofilms, Morgenroth (2008)



Diffusion Across the Boundary Layer

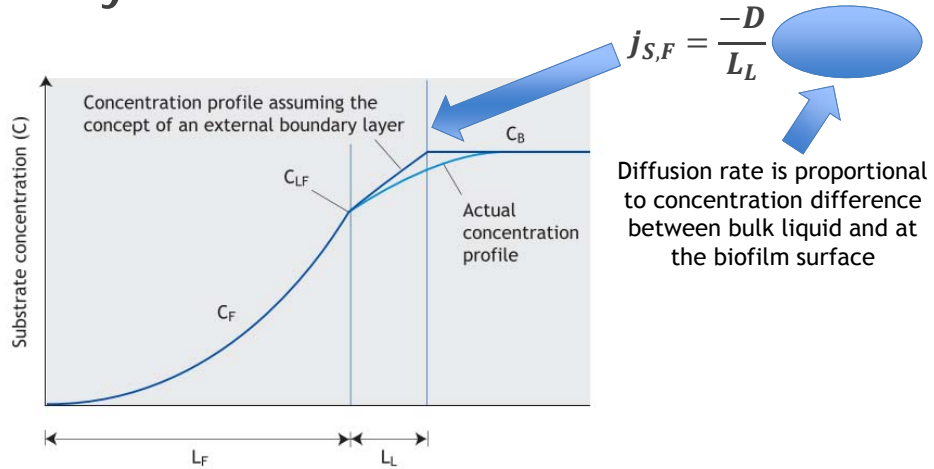


Figure from Modelling Biofilms, Morgenroth (2008)



Diffusion Across the Boundary Layer

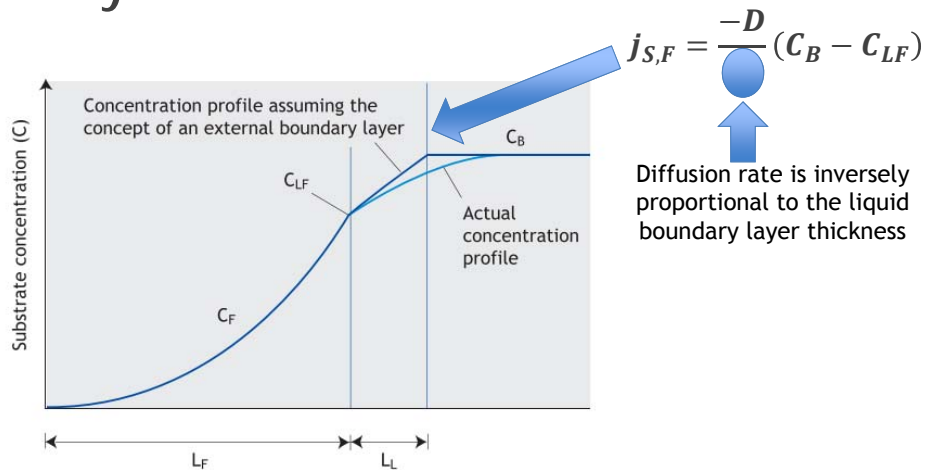


Figure from Modelling Biofilms, Morgenroth (2008)



Biofilm reactor mass balances: soluble components

- Within biofilm:

Accumulation = Transport + Generation

Biofilm reactor mass balances: soluble components

- Within biofilm:

Accumulation = Transport + Generation



Diffusion that varies with biofilm depth

Fick's first law of diffusion used to describe
diffusion

$$j_z = -D_{S,F} \frac{\partial S_{S,F}}{\partial z}$$

Biofilm reactor mass balances: soluble components

- Within biofilm:

Accumulation = Transport + Generation

Becomes a partial differential equation

$$\frac{\partial S_{S,F}}{\partial t} = -D_{S,F} \frac{\partial^2 S_{S,F}}{\partial z^2} + r_{S,F}$$

Biofilm reactor mass balances: soluble components

- Within biofilm:

Accumulation = Transport + Generation

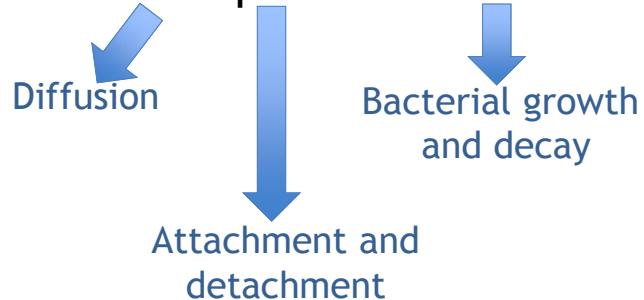


Diffusion term discretized in space by
splitting biofilm into layers

Biofilm reactor mass balances: particulate components

- Within biofilm:

Accumulation = Transport + Generation



Biofilm reactor mass balances: particulate components

- Within biofilm:

Accumulation = Transport + Generation

Becomes a partial differential equation

$$\frac{\partial X_{S,M}}{\partial t} = -\frac{\partial(u_F X_{S,M})}{\partial z} + r_{X_{S,M}}$$

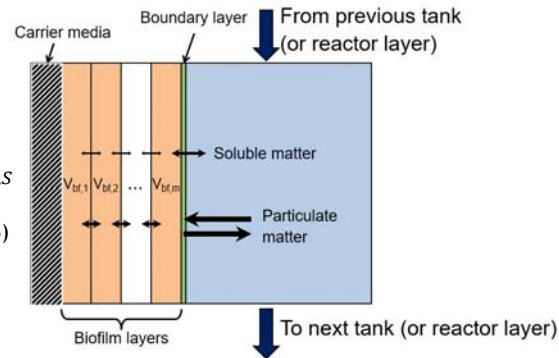
From Wanner et al. (2006)

Balance on biofilm thickness

Change in thickness = Velocity of **expansion or contraction** due to biomass growth or decay + **Attachment** velocity - **Detachment** velocity

$$\frac{dL}{dt} = u_f + u_{a,S} - u_{d,S}$$

From Wanner et al. (2006)



Model Solution

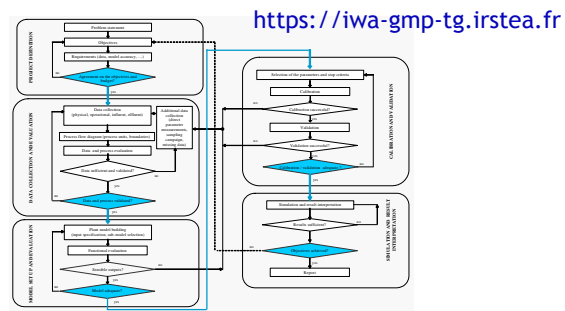
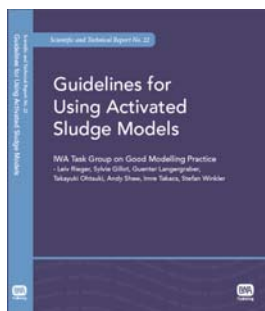
- Solve system of partial differential equations (discretized into ordinary differential equations)
- Solve model using numerical integration (dynamic) or nonlinear algebraic solver (steady-state)
- Difficult system to solve numerically because of competing slow and fast processes
 - e.g. biomass growth versus diffusion rate
 - Specially designed solvers can help but **biofilm reactor simulations** are typically very time-consuming

Model Calibration

General Steps with Any Activated Sludge Model

The GMP Unified Protocol

1. Project Definition
2. Data Collection & Reconciliation
3. Plant Model Set-Up
4. Calibration/Validation
5. Simulation & Results Interpretation



Step 4: Calibration and Validation

- **BNR Calibration Procedure**

- Hydraulic model (tanks in series, flow splits)
- Influent characterization
- Sludge production (first COD and then TSS)
- Nitrification
- Denitrification
- Phosphorus removal

Iterative procedure!

Model Setup and Calibration

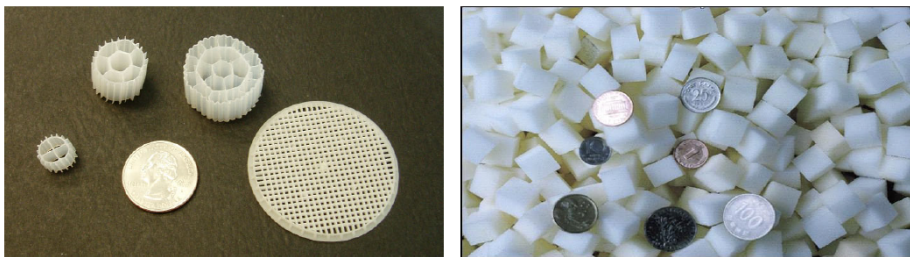
Additional Steps with Biofilm Models

Model Setup and Calibration

- Key Additional Steps for Biofilm Reactors
 - Reactor physical parameters:
 - Carrier surface area and reactor fill fraction
 - Density of biofilm
 - Number of biofilm layers
 - Calibration parameters:
 - Liquid boundary layer thickness
 - Biofilm detachment rate
 - Diffusion reduction in biofilm

Model Setup

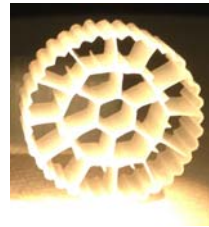
- Specify details of media



From Wallis-Lage et al. (2006)

Model Setup

- **Specific carrier surface area:**
 - Surface area per volume of media
 - Ranges from 50 to 4,000 m^2/m^3 (Morgenroth, 2008)
 - Reported range for MBBR media is 400 to 1,200 m^2/m^3 (Weiss et al., 2005)
 - Data provided by manufacturers



Model Setup

- **Fraction of reactor volume filled by media:**
 - Depends on technology
 - 30 to 60% is typical for MBBRs and IFAS
 - Also need water volume displaced by media



Model Setup

- Specify details of biofilm

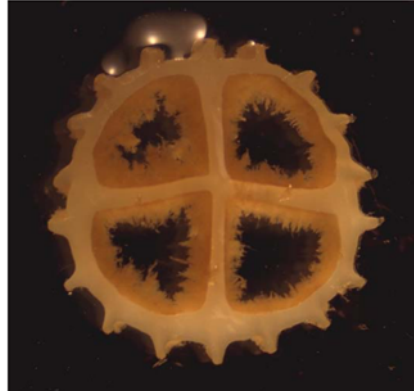
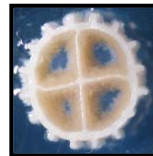


Photo from Ødegaard (1999)

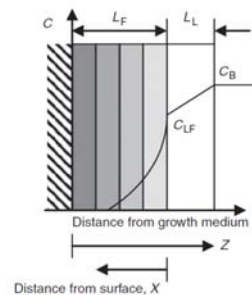
Model Setup

- Density of biofilm:
 - Specify water content and dry density
 - Biofilm is typically between 3 and 7% dry solids
 - Density of dry solids ranges from 10 to 100 g/L (Melo, 2005)



Model Setup

- Number of biofilm layers
 - Affects soluble profile through biofilm
 - 3 to 5 layers typical in most simulators
 - Fewer layers = faster simulations but less accurate profiles



Lewandowski Z and Boltz JP (2011) Biofilms in Water and Wastewater Treatment. In: Peter Wilderer (ed.) Treatise on Water Science, vol. 4, pp. 529-570 Oxford: Academic Press.

Model Calibration

- Estimation of liquid boundary layer

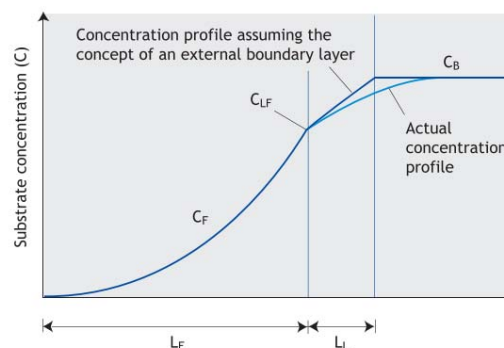


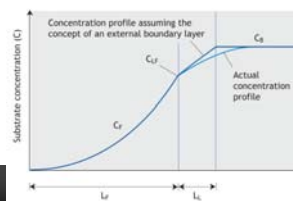
Figure from Modelling Biofilms, Morgenroth (2008)

Model Calibration

- **Liquid boundary layer**
 - Affects rate of diffusion into biofilm
 - Diffusion across biofilm is usually the rate limiting step
 - Thickness directly related to hydrodynamic conditions
 - Higher wastewater and air flowrates and more intense mixing lead to thinner boundary layers

Model Calibration

- **Liquid boundary layer**
 - Ranges between 20 and 1,500 μm (Morgenroth, 2008)
 - **For existing systems:** calibrate using soluble concentrations in reactors, or estimate with empirical correlations
 - **For design:** calibrate to manufacturer or pilot data



Model Calibration

- **Biofilm detachment rate**

- Impacts biofilm thickness and SRT

- Typical expression used:

- $Detachment\ Rate = k_d$ Wanner and Gujer (1986)

Detachment rate is proportional
to biofilm density and square of
biofilm thickness

Model Calibration

- **Diffusion rates**

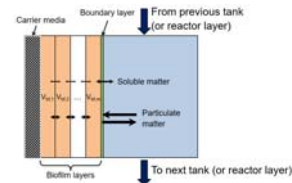
- Default model values taken from chemical engineering literature

- **Reduction in biofilm:**

- Diffusion reduced in biofilm due to interactions with particulates
- Ratio of diffusion in biofilm to diffusion in liquid phase is typically between 0.3 and 0.8
- Typically leave at default value

What are the most important biofilm-specific model inputs?

- **Physical characteristics of media:**
 - Carrier surface area, water displaced by media, and reactor fill fraction
 - Density of biofilm
 - Number of biofilm layers
- **Parameter requiring calibration:**
 - Liquid boundary layer thickness



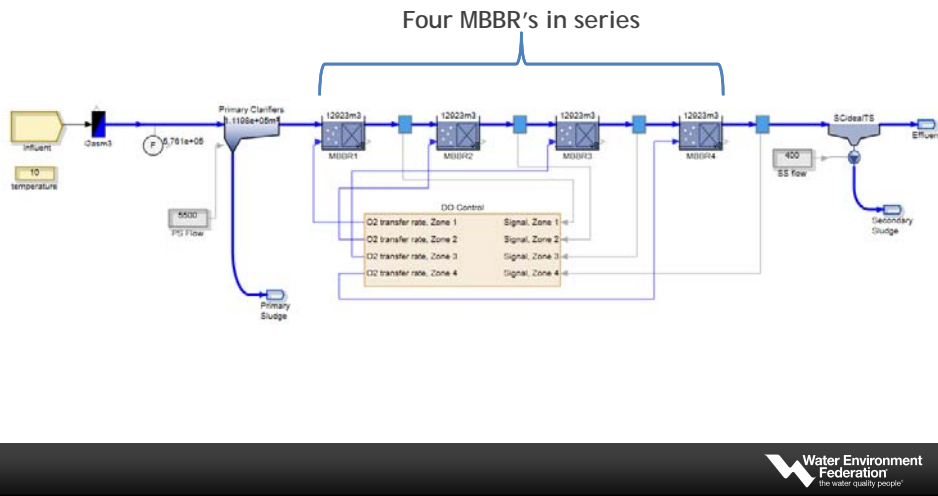
Important concepts for design and modeling of biofilm reactors

- Mass transfer is typically the rate-limiting step
- Identity of the limiting substrate changes over length of a biofilm reactor
- Can have different redox conditions within different regions of a biofilm
- Can have stratification of organisms within different regions of a biofilm

Example

- Using a model to study impact of mass transfer resistance

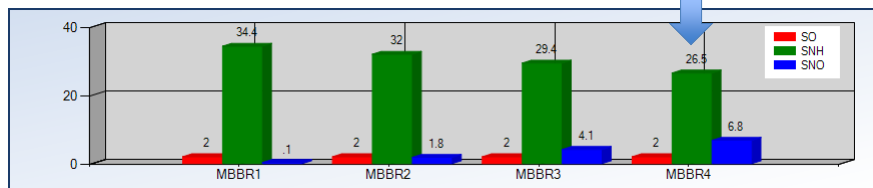
MBBR Plant for BOD removal and nitrification



Example

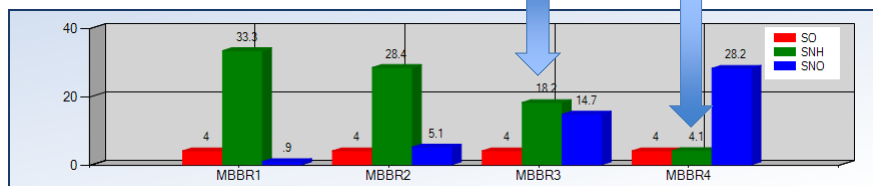
- Using a model to study impact of mass transfer resistance

DO = 2 mg/L in all tanks Little nitrification: heterotrophs dominate in all tanks



DO = 4 mg/L in all tanks

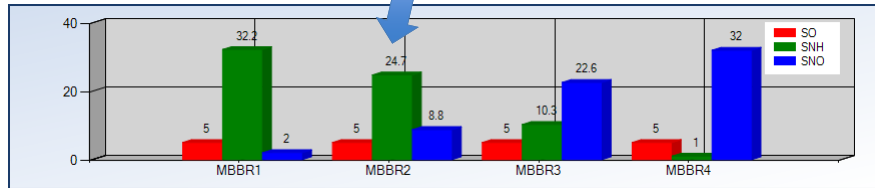
Significant nitrification in last two tanks



Example

Significant nitrification in second tank:
Nitrification becomes significant once oxygen penetrates far enough into biofilm and COD is low enough

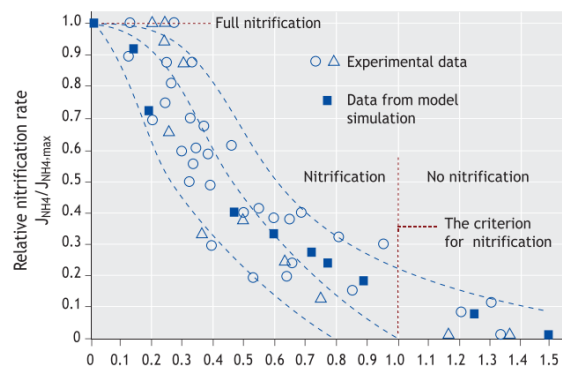
DO = 5 mg/L in all tanks



Example

Simulation agrees with experimental data:

Nitrification rate is higher when organic substrate penetration into biofilm is low relative to oxygen penetration



Ratio of organic substrate penetration to O_2 penetration

Adapted by Morgenroth (2008) from Henze et al. (2002)

Summary

- Biofilm reactor modeling is similar to suspended growth modeling but more information is required for model setup
- Biofilm reactors are mass transfer limited and models are useful in studying how this impacts reactor design and control
- The key input parameters are:
 - Carrier surface area, water displaced by media, and reactor fill fraction
 - Density of biofilm
 - Number of biofilm layers
 - Liquid boundary layer thickness

What is Next?

Using Biofilm Reactor Models as Part
of Plant Design and Optimization

Presenter Contact Information

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M.Eng.



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Canada

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References

Henze, M., Harremoës, P., Jansen, J.L.C. and Arvin, E. (2002). *Wastewater Treatment*. 3rd edition. Springer, Berlin.

Lewandowski, Z. and Boltz, J.P. (2011). *Biofilms in Water and Wastewater Treatment*. In: Peter Wilderer (ed.) *Treatise on Water Science*, vol. 4, pp. 529-570 Oxford: Academic Press.

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Wallis-Lage, C., Johnson, T., Hemken, B. and Sabherwal B. (2006). *New Technologies Force Change from Traditional Design-Bid-Build Strategy*. *Proceedings of WEFTEC 2006*, Oct. 21-25, Dallas, TX, USA.

Wanner, O., Eberl, H.J., Morgenroth, E., Noguera, D.R., Picioreanu, C., Rittmann, B.E. and van Loosdrecht, M.C.M. (2006). *Mathematical Modeling of Biofilms*, IWA Publishing, London, UK. Series: Scientific and Technical Report Series Report No. 18.



Next Speaker



Tanush Wadhawan, Ph.D.
Dynamita,
Toronto, Ontario, Canada



Modeling applications for biofilm design and operations

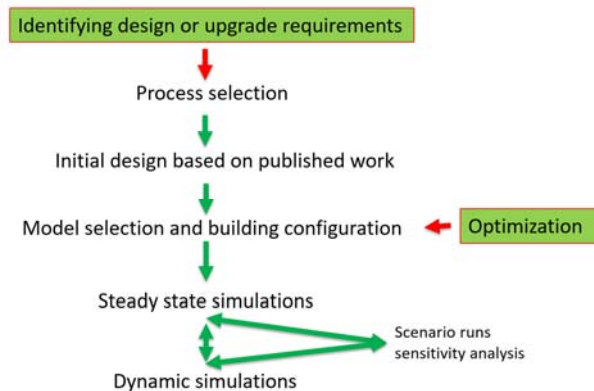
Tanush Wadhawan, PhD
Dynamita

Key outline points

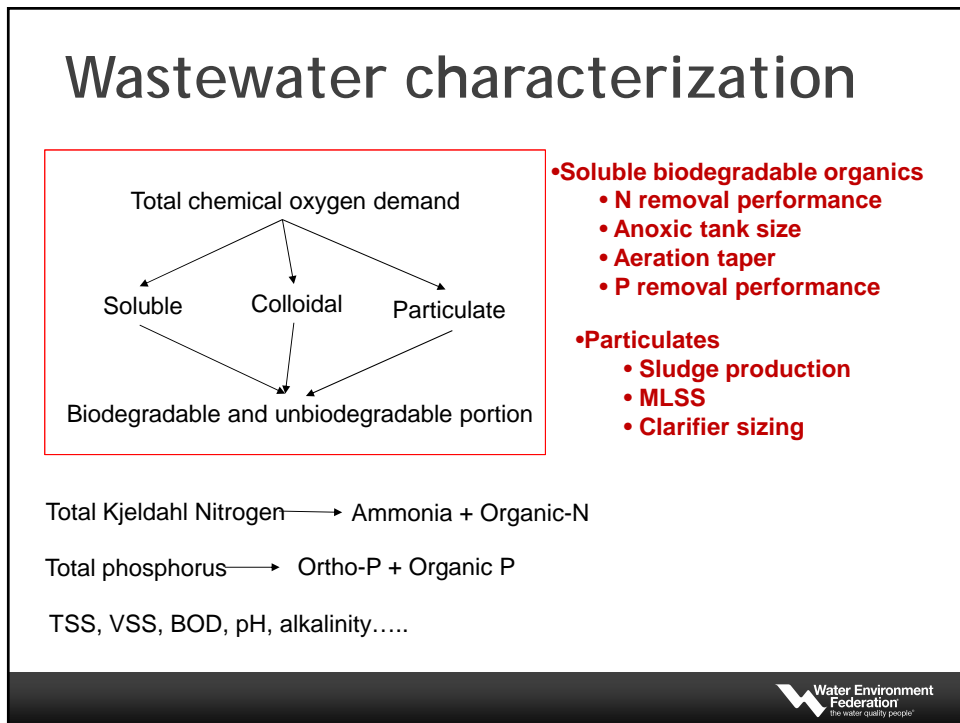
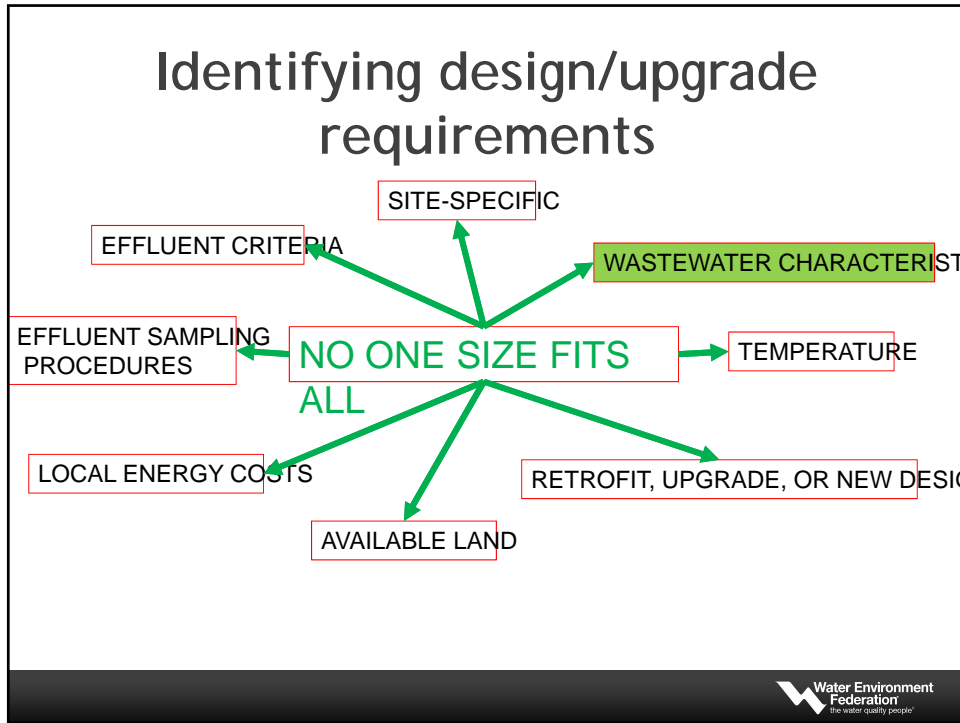
- Introduction to model applications
- Basic model/design requirements
- MBBR case study/applications
- Summary

Modeling applications and guidelines

- Design
- Upgrade
- Optimization



Modified from <https://iwa-gmp-tg.irstea.fr>



Basic design requirements

- Pre-screening of inert material
- Length-to-width ratio of 0.5:1 - 1.5:1
- Carrier fill - 25 to 67%
- Coarse bubble aeration system
- Sieve to retain media
- Mechanical mixing
- Solids separation



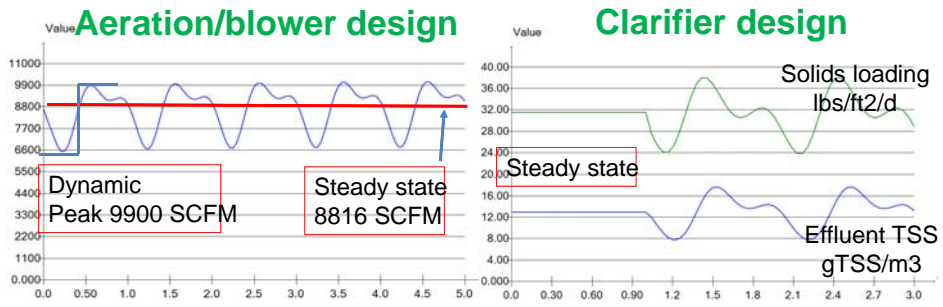
Steady state simulations

- Long term averaged performance
 - Average annual and average monthly
 - Average weekly – **Caution! (facility might not be at steady state)**
- Good for initial process design and sizing
- Facilities are inherently dynamic (especially nutrient removal processes)
 - Use peaking factors in design procedure
 - Using dynamic modeling

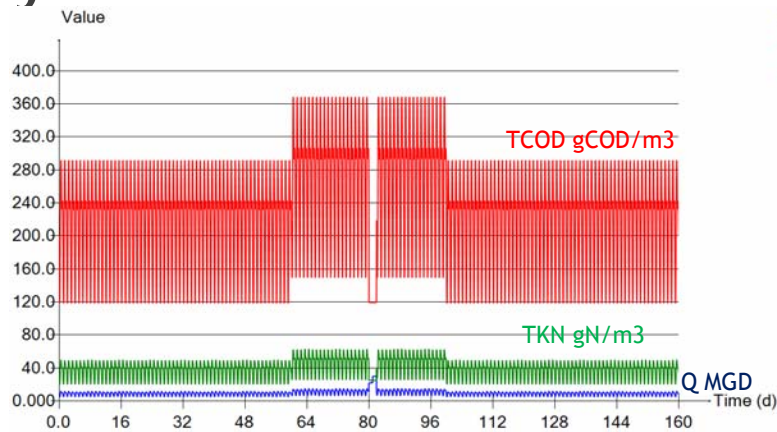


Dynamic simulations

- Anticipating peak loading conditions
- Refining the design



Dynamic simulations



- Diurnal
- Weekly, monthly, and seasonal modelling
- Maximum Month "Birthday Cake" analysis
- Dynamic response to storm water event



Modeling MBBR applications

A. Case studies

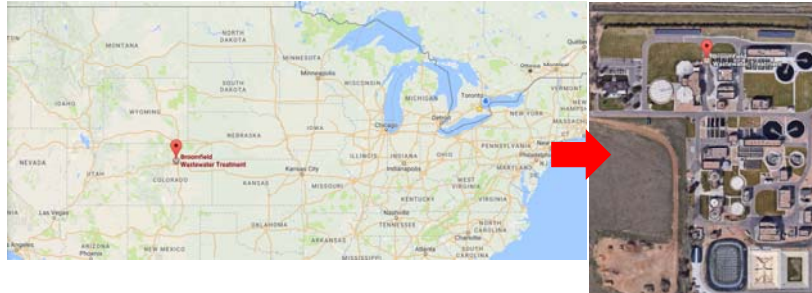
1. Broomfield WWTP, Colorado, USA
2. James river treatment plant, VA, USA

B. Other applications

1. Volumetric loading verses surface area loading
2. Comparing footprint of an MBBR versus and activated sludge process
3. Evaluating robustness of an MBBR process versus and activated sludge process
4. Improving capacity of an MBBR system

Broomfield WWTP, Colorado

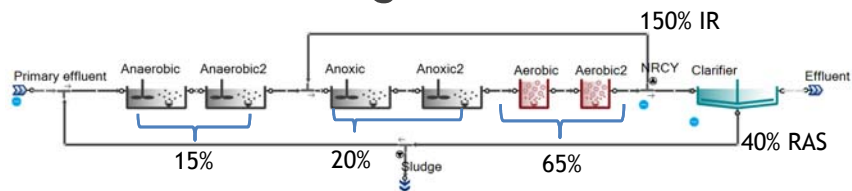
Broomfield wastewater treatment plant (BWWTP)



Biofilm reactors, Chapter 11, WEF MOP No. 35.



BWWTP configuration

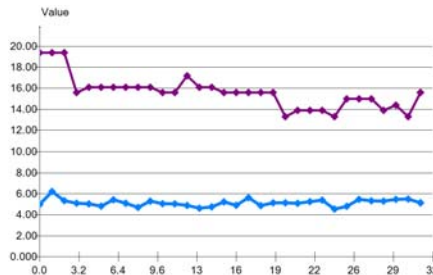


Total volume 1.853 MG

- IFAS plant operated as A2O configuration
- Kaldnes K1 media with 30% fill
- Biofilm surface area 500 m²/m³
 - Effective surface area 150 m²/m³
- Total SRT 5 days, aerobic SRT 3.25 days

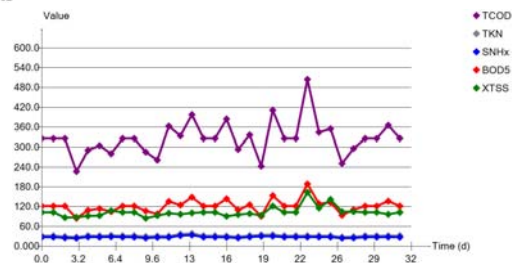


Primary effluent



- Daily flow and temperature measurements
- Temperature change is crucial
- 19 C to 13 C during December

- BOD, TSS, NHx-N, NOx-N weekly
- COD/BOD ratio once a month (2.7)



Water Environment
Federation
the water quality people

Operational data collection



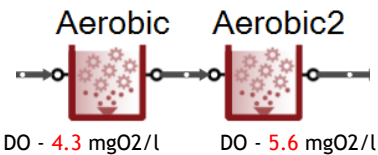
- Media is dried, weighed and compared to bare media for biofilm growth
- Biofilm thickness should be measured occasionally (at least visual inspection)
- The biofilm is thinner in the winter than in the summer
- First aerobic reactor has thicker (1 ± 0.2 mm) biofilm than second aerobic reactor (0.6 ± 0.2 mm)

Water Environment
Federation
the water quality people

MBBR operational data

	Values	Units	Comments
Suspended biomass, MLSS	1630	g/m ³	Measured data
Aerobic 1 fixed biomass	2050	g/m ³	
Aerobic 2 fixed biomass	1104	g/m ³	
Volume per cell	2271	m ³	Design
Effective surface area	150	m ² /m ³	Manufacturer's data
Total surface area per cell	340650	m ²	Calculated
Biomass Aerobic 1 per surface area	13.7	kg/1000 m ²	Calculated
Biomass Aerobic 2 per surface area	7.4	kg/1000 m ²	
Biofilm thickness Aerobic 1	1.1	mm	Calculated from density 12.5 kg/m ³
Biofilm thickness Aerobic 2	0.6	mm	

Red are model inputs

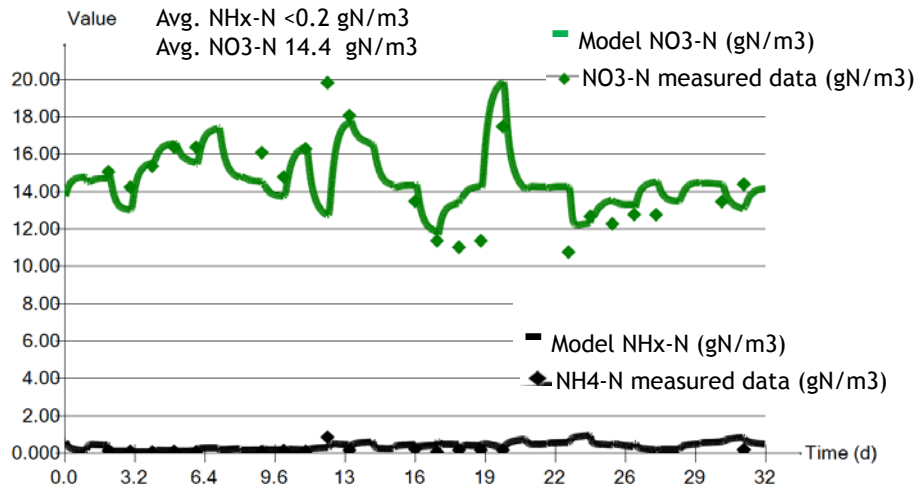


Name	Value	Unit
Number of biofilm layers plus one	4	
Biofilm thickness	1.10	mm
Boundary layer thickness	0.030	mm
Biofilm specific mass	13.70	gTSS.m ⁻²
Biofilm density	12.5	kg/m ³
Specific surface of biofilm carrier	500.00	m ² .m ⁻³
Ratio of reactor volume filled by carriers	0.30	m ³ .m ⁻³
Water displaced by carrier	0.18	m ³ .m ⁻³

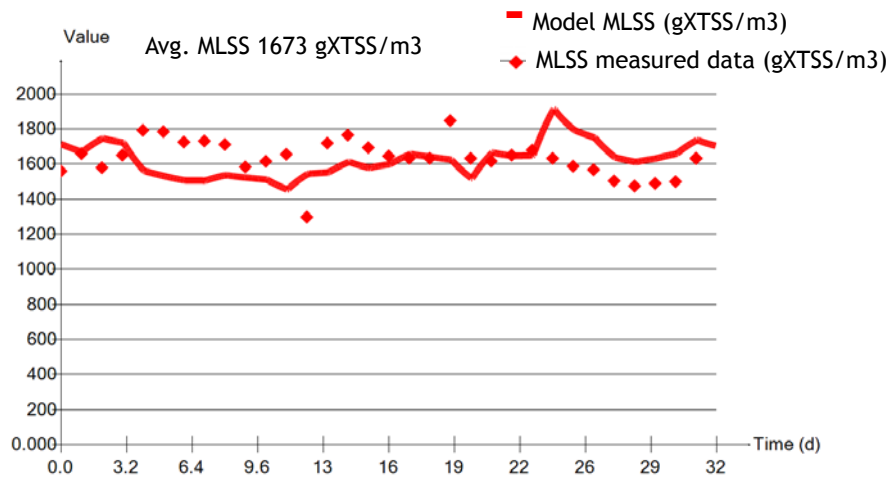
Calibration process

- Garbage “In” = Garbage “Out”
 - Very important to get the influent characterization correct
 - Temperature is quite important
 - Nitrification rates (every 10 C increase rates double)
 - Models use Arrhenius equation
 - Estimating biofilm input parameters from data or manufacture’s data
- Using default setting of the models will simulate reasonably

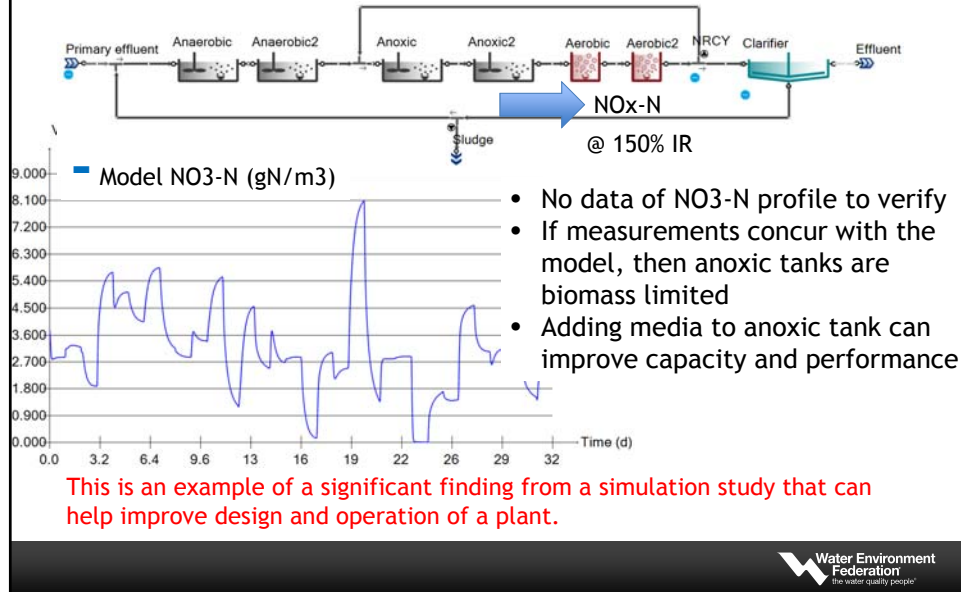
Nitrate/Ammonia effluent



MLSS gXTSS/m³



Identifying limitations

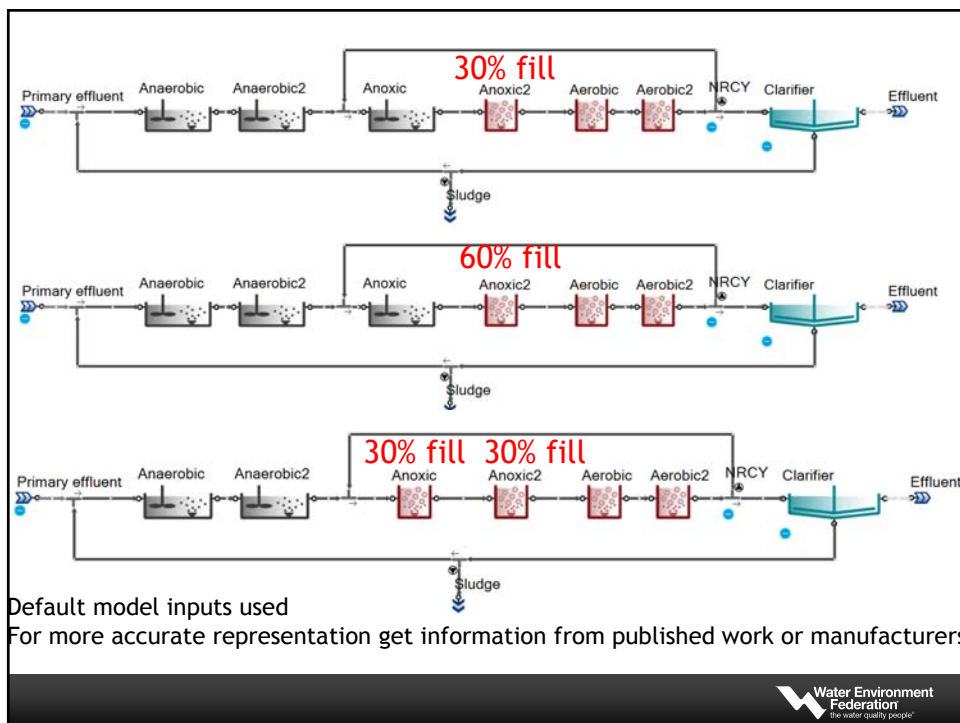


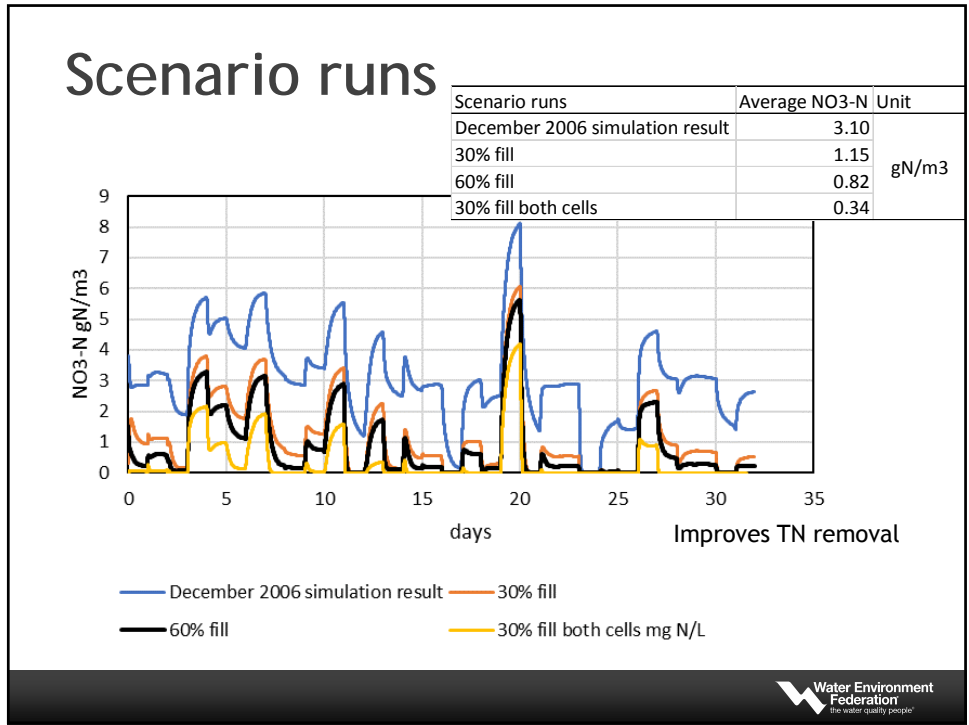
Summary from BWWTP case study

- Influent and operational data
 - Biofilm specific mass
 - Biofilm thickness
 - Specific surface area
- As long as most of the inputs are correct, models will give reliable outputs
- The modeling study helped identify design limitations and areas for operational improvement

Lets try to upgrade!

- When a model is well calibrated to existing operation then scenario runs are quite beneficial
 - Upgraded Anoxic2 from activated sludge to IFAS by 30% K1 media
 - Increased media to 60%
 - Upgraded both anoxic cells with 30% K1 media

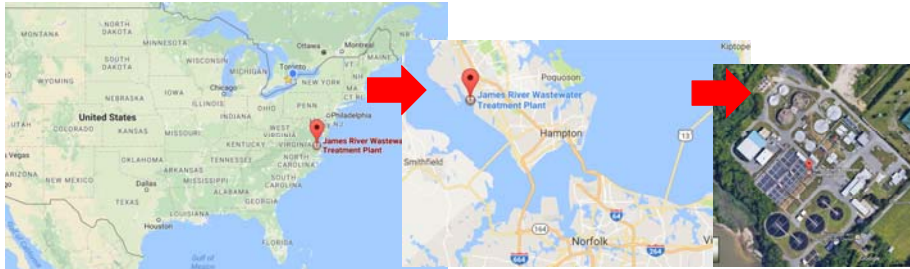




James river WWTP, VA, USA

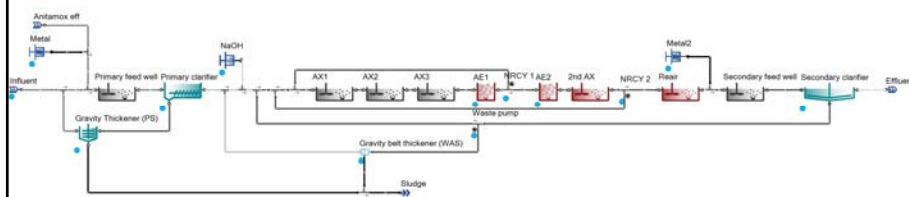


James river treatment plant (JRTP)



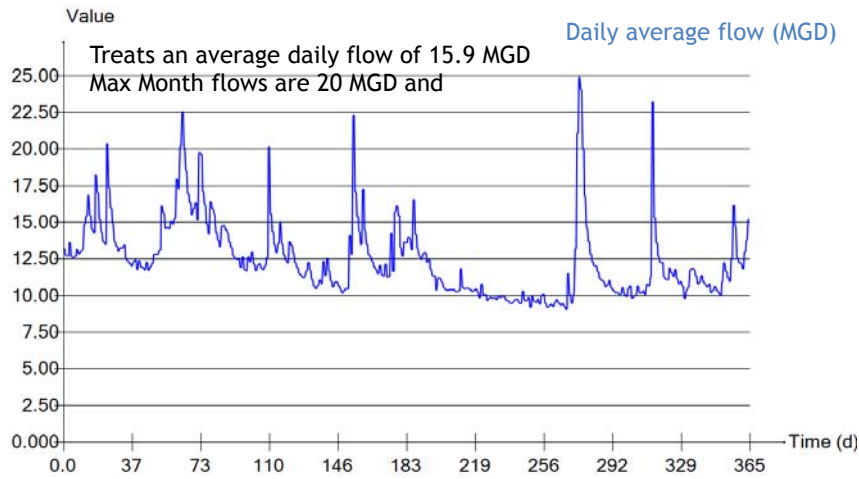
- One of nine major treatment plants operated by the Hampton Roads Sanitation District (HRSD) in southeast Virginia

JRTP configuration

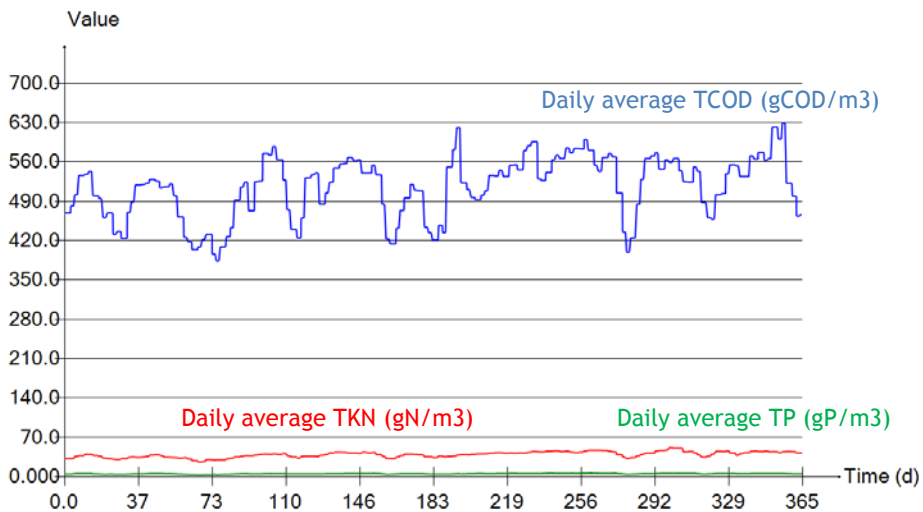


- Initial design activated sludge
- Upgraded to pre-anoxic zones + IFAS (MLSS + media)
- The plastic media is retained by cylindrical screens

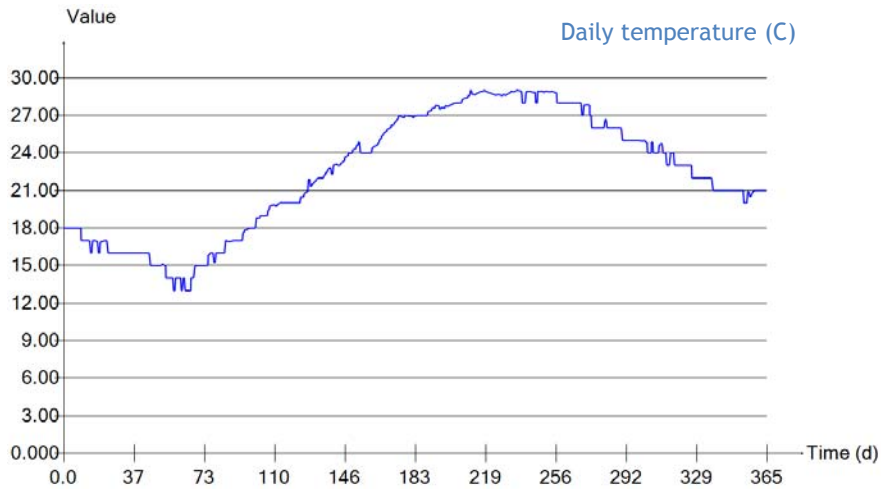
Dynamic flow



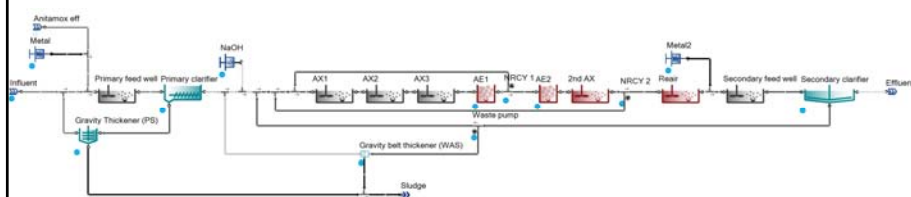
Dynamic wastewater composition



Dynamic temperature

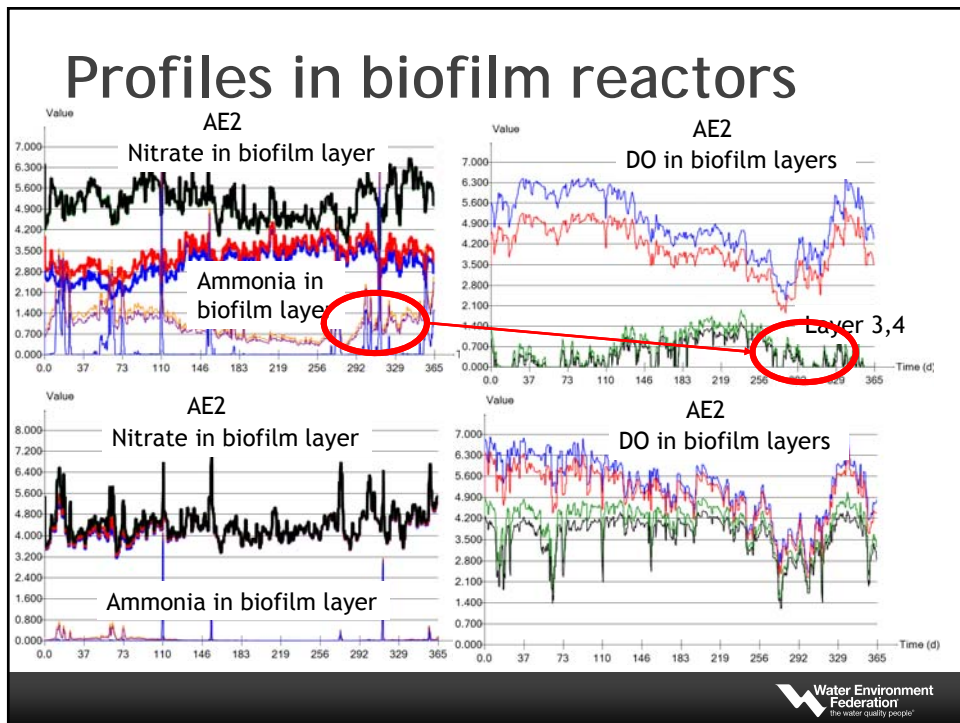
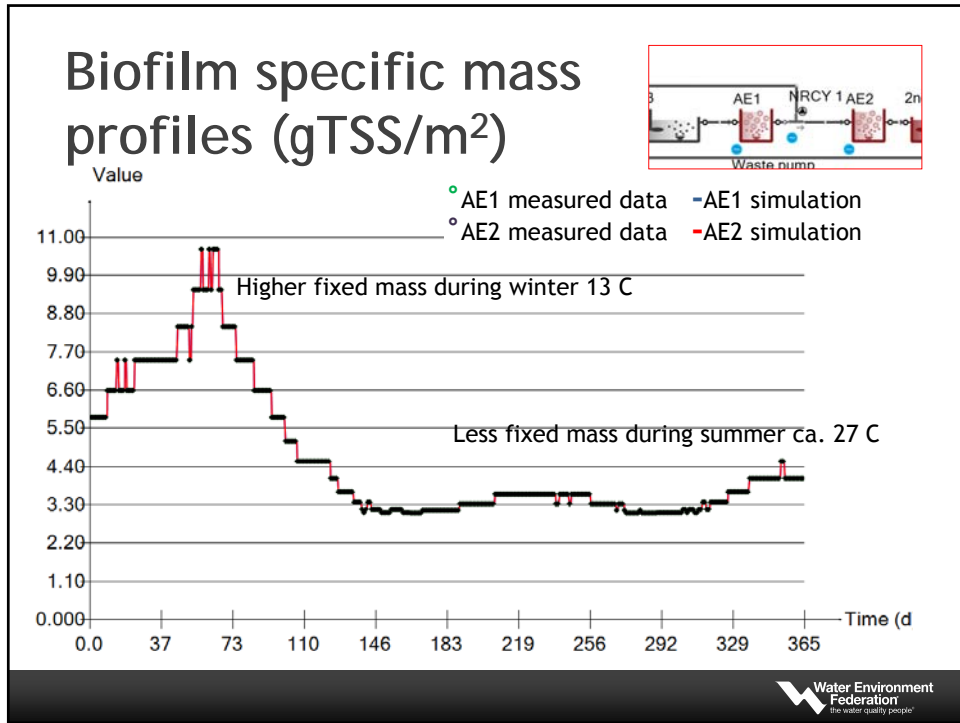


JRTP configuration

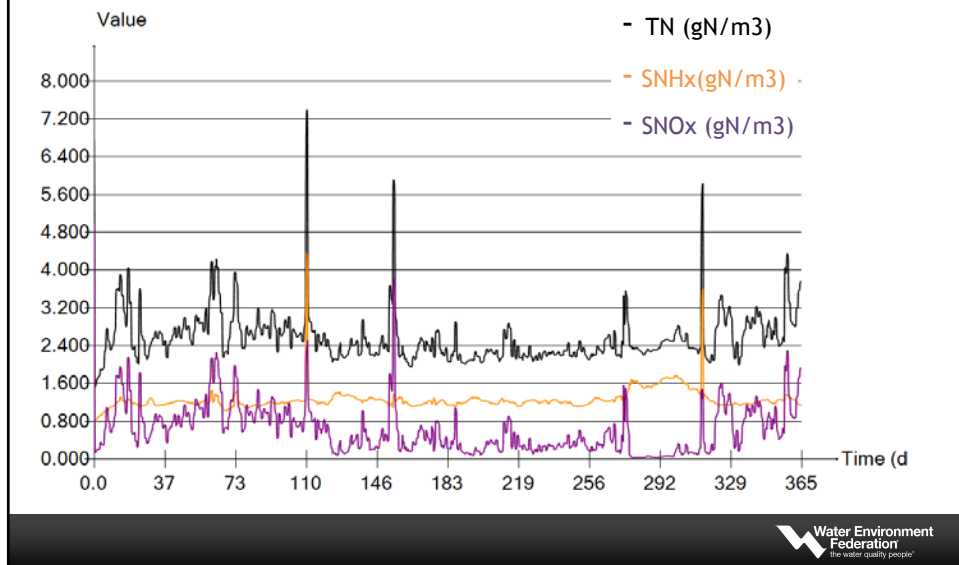


Name	AE1	AE2	Unit
Number of biofilm layers plus one	4.0	4.0	Unitless
Biofilm thickness	0.70	0.70	mm
Boundary layer thickness	0.030	0.030	mm
Biofilm specific mass	4.1	4.1	gTSS.m-2
Biofilm density	1020	1020	kg/m3
Specific surface of biofilm carrier	500	500	m2.m-3
Ratio of reactor volume filled by carriers	0.45	0.45	m3.m-3
Water displaced by carrier	0.13	0.13	m3.m-3

Specific mass changes seasonally
Previous example was only for December



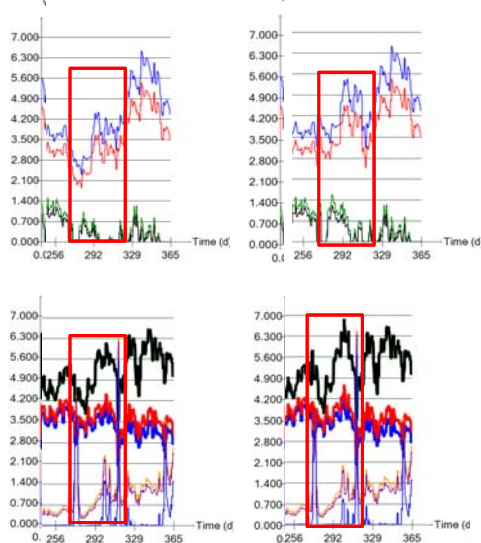
Effluent nitrogen species



Summary from JRTP case study

- IFAS upgrade increased biomass in the tank
- Able to achieve more treatment in the same volume and meet low TN limits
- Calibrated models can help understand the limiting conditions for nitrification

Increasing DO when limiting



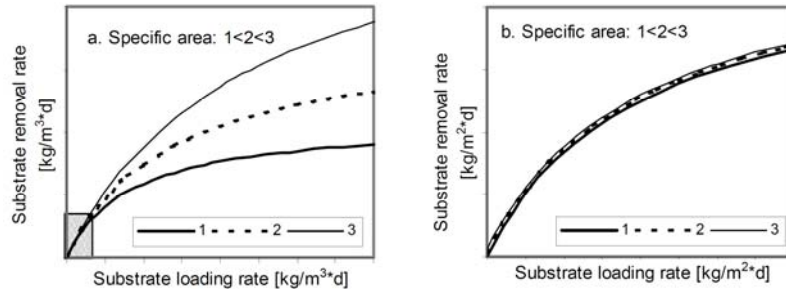
- DO gets limiting in the biofilm layers
- Limiting nitrification
- Increased the bulk DO concentration during the 269-309 days by 1 gO₂/m³
- Increased NO₃-N by 1 gN/m³

Other applications

Evaluating biofilm applications using
simulation

Volumetric loading verses surface area loading

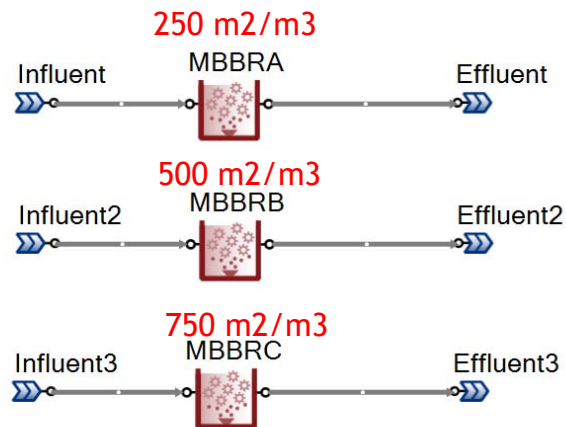
Size and surface area of the media does not matter as long as surface loading rates are the same.



Ødegaard, 2000



Model evaluation



- Same influent and default MBBR parameters



Same surface area loading rate

Surface area loading

Name	Plant	Unit
SALA	5.1	g.d-1.m-2
SALB	5.1	g.d-1.m-2
SALC	5.1	g.d-1.m-2
SARA	1.9	g.d-1.m-2
SARB	1.6	g.d-1.m-2
SARC	1.5	g.d-1.m-2

Volumetric loading

Name	Plant	Unit
VLA	638	g.d-1.m-3
VLB	1275	g.d-1.m-3
VLC	1913	g.d-1.m-3
VRA	240	g.d-1.m-3
VRB	402	g.d-1.m-3
VRC	558	g.d-1.m-3

Surface area removal

- 210, 420, and 630 gCOD/m³ to achieve same surface area loading

Volumetric removal



Same volumetric loading rate

Surface area loading

Name	Plant	Unit
SALA	10.2	g.d-1.m-2
SALB	5.1	g.d-1.m-2
SALC	3.4	g.d-1.m-2
SARA	3.7	g.d-1.m-2
SARB	1.6	g.d-1.m-2
SARC	1.0	g.d-1.m-2

Volumetric loading

Name	Plant	Unit
VLA	1275	g.d-1.m-3
VLB	1275	g.d-1.m-3
VLC	1275	g.d-1.m-3
VRA	466	g.d-1.m-3
VRB	402	g.d-1.m-3
VRC	378	g.d-1.m-3

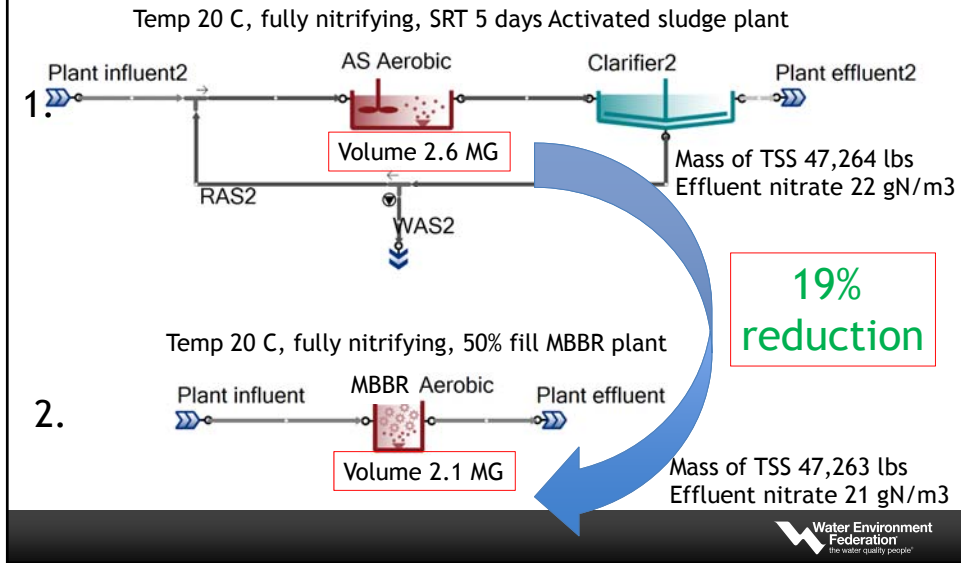
Surface area removal

- 420 gCOD/m³ to achieve same volumetric loading

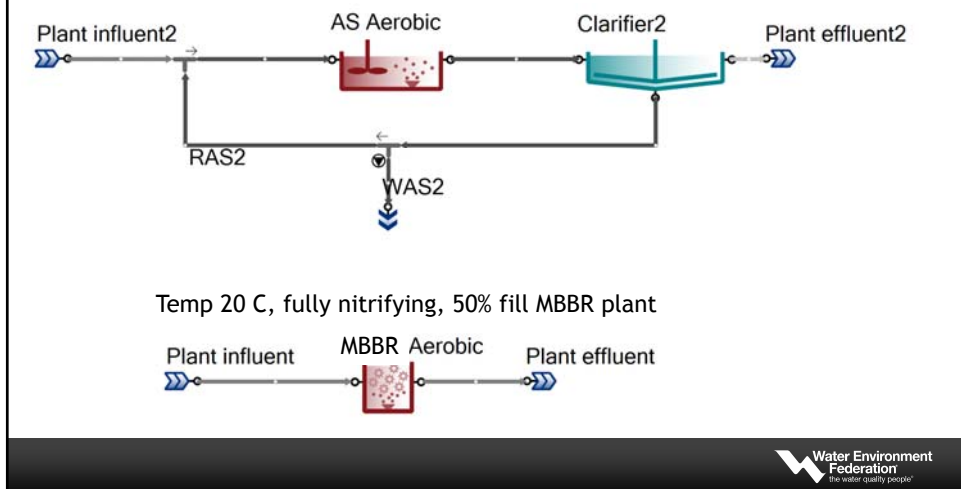
Volumetric removal



Comparing footprint

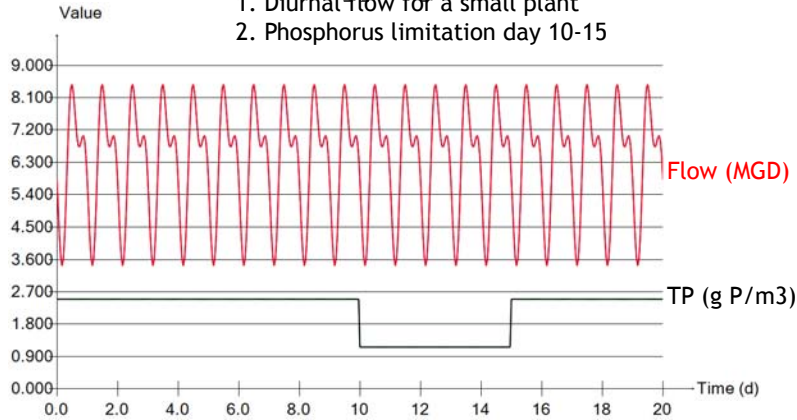


Evaluating robustness of an MBBR process versus and activated sludge process

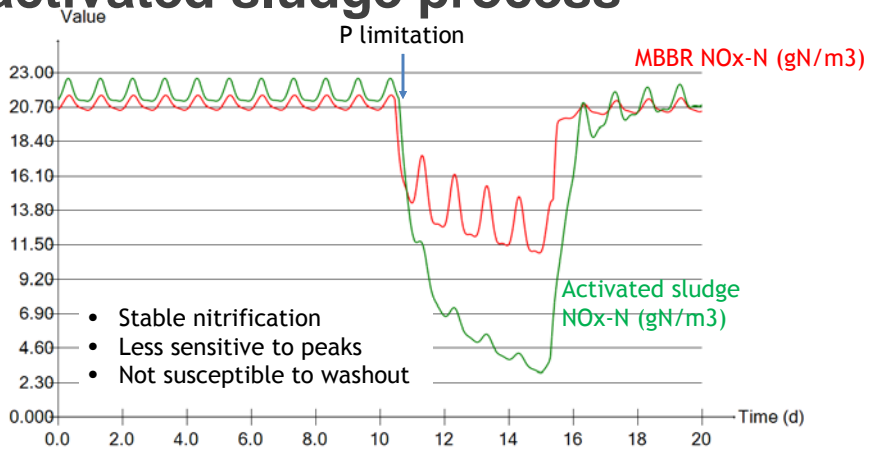


Evaluating robustness of an MBBR process versus and activated sludge process

1. Diurnal flow for a small plant
2. Phosphorus limitation day 10-15



Evaluating robustness of an MBBR process versus and activated sludge process



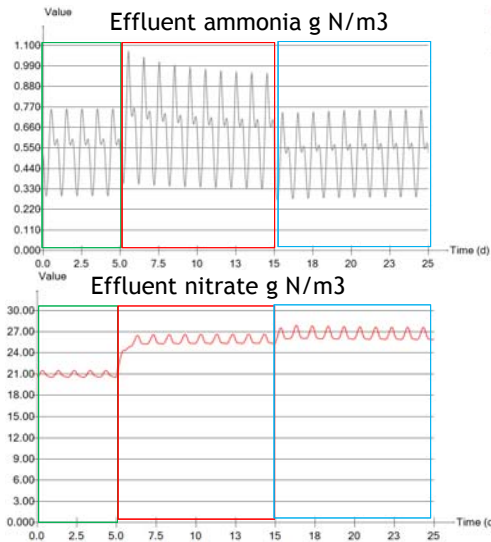
Improving capacity

Temp 20 C, fully nitrifying, 50% fill MBBR plant



- Diurnal flow
- Increased nitrogen load by 16%
- Identify desired carrier fill

Improving capacity of an MBBR



Meeting effluent ammonia target < 1 gN/m3

- 0-5 days
 - Fill percentage 50%
 - TN load 985-2432 lbsN/d
- 5-15 days
 - Fill percentage 50%
 - TN load 1146-2828 lbsN/d
- 15-25 days
 - Fill percentage 65%
 - TN load 1146-2828 lbsN/d

By the power vested in me by the MODELS I pronounce you designed/upgraded/optimized!

Quite a powerful tool

- Substrate profiles
- Biomass competition
- Desired bulk DO concentration
- Peak AOTR demand
- Desired fill percentage

Summary

- Existing models follow a variety of design guidelines and match experimental data including full-scale plant operation
- Garbage “In” means garbage “Out”
- Identifying process limitation
- Well calibrated models help useful scenario runs for design and operation improvements
- Other applications
 - Smaller footprint
 - Robust performance
 - Increase capacity
- These applications can be used on a single plant to upgrade for nutrient removal

Good reads!

Ødegaard, H, Gisvold, B, Strickland, J. (2000). The influence of carrier size and shape in the moving bed biofilm process. *Water Science & Technology*, 41(4-5), 383-342.



Thank you!
Questions?
Tanush@dynamita.com

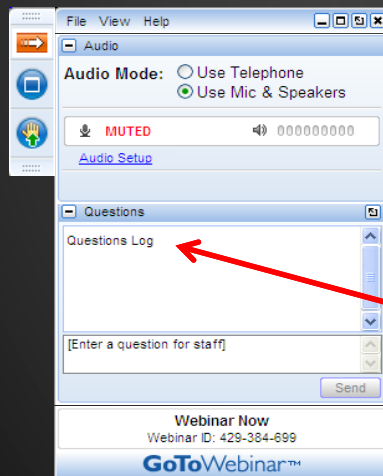
Biofilms – Feb. 15, 2017

An MRRDC Short Course **Biofilms: Principles and Advanced Model-Based Design**

• Final Q & A:

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Modeling	→	Oliver Schraa	InCTRL Solutions
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